

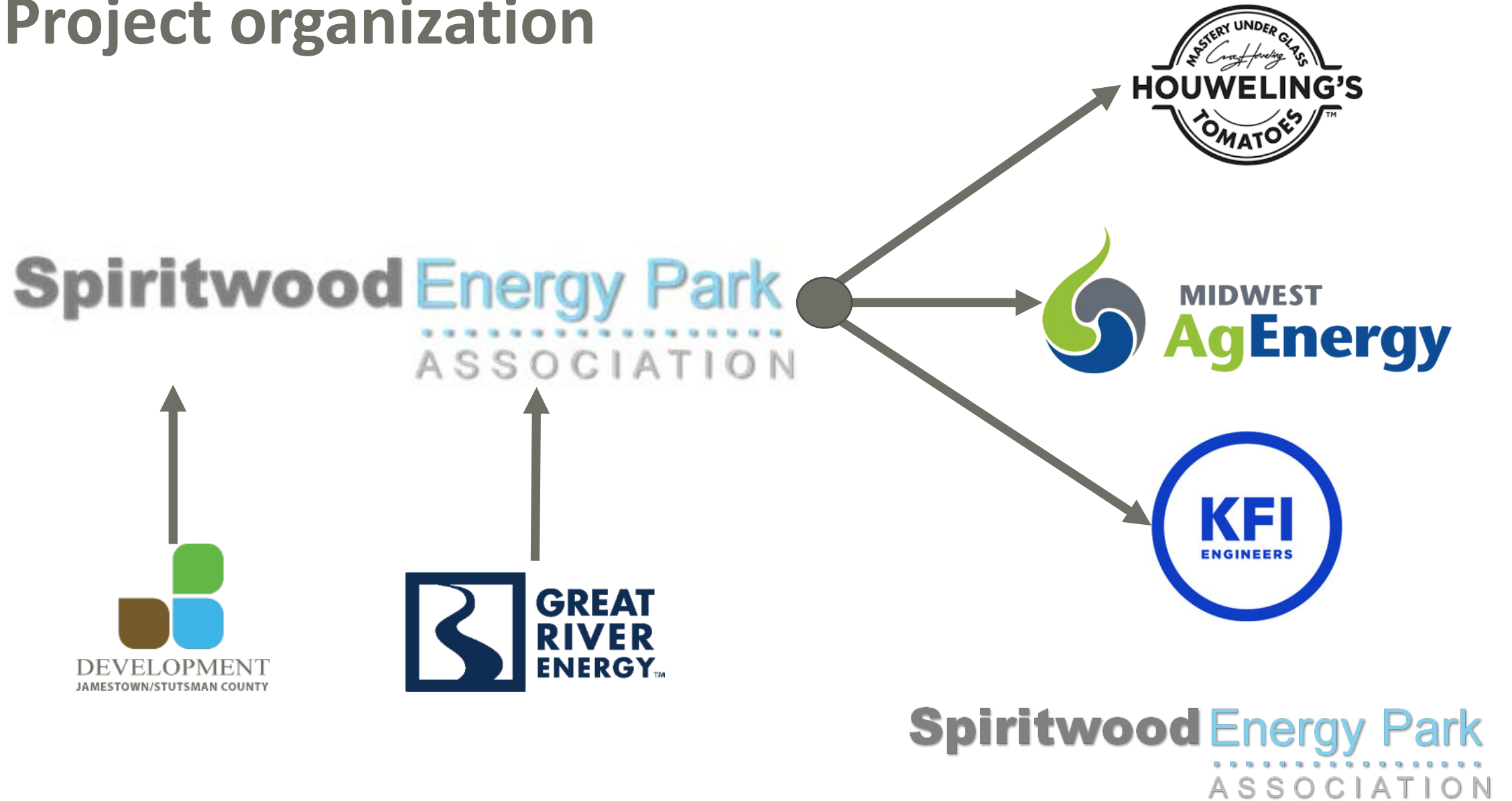
# Spiritwood Greenhouse CO<sub>2</sub> Supply

Rich Garman

# Project objectives

- Harness synergies at the Spiritwood Energy Park
- Utilize the CO<sub>2</sub> exhaust from an ethanol biorefinery in an economical manner
- Partner with world class greenhouse developer operator to utilize this CO<sub>2</sub> stream to enhance greenhouse production
- Demonstrate technology of CO<sub>2</sub> diversion to greenhouse as transferrable to other North Dakota locations

# Project organization

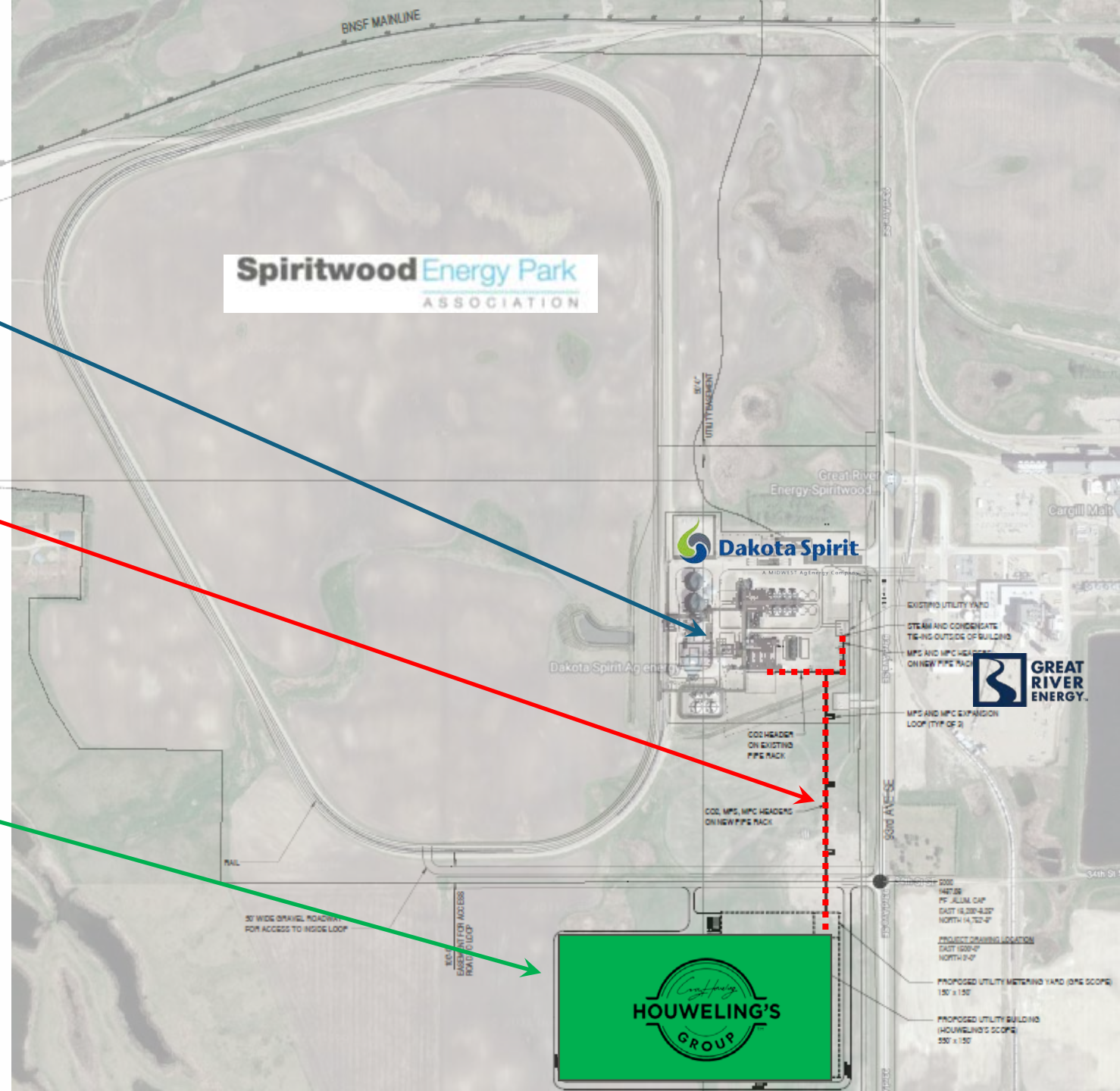


# Project team



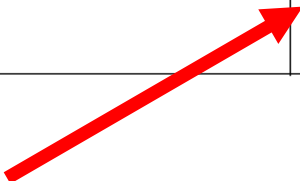
# Site layout

- Dakota Spirit – source of 99% pure CO<sub>2</sub>
- Utility supply for greenhouse
  - CO<sub>2</sub>
  - Heating steam
  - Water
- Proposed site of 30 acre greenhouse



# Project budget

Project Associated Expense	NDIC's Share	Applicant's Share (Cash)	Applicant's Share (In-Kind)	Other Project Sponsor's Share
Engineering	\$100,000			
Material Procurement	\$200,000			\$1,212,156
Construction	\$200,000			\$572,557
Project Administration			\$180,000	
Office Facility			\$20,000	
Land provided			\$200,000	
<b>Total</b>	\$500,000		\$400,000	\$1,684,713



# Project financing

**Budget = \$1.685M**

## NIDC

- \$500K
- Grant

## USDA – REDLG

- \$1M
- 0% / 10 Year Loan
- Pending

## BALANCE

- \$185K
- Various potential sources
- Partner funding, contingency funding

# Project schedule

## ***BASELINE SCHEDULE***

Lease agreement signed with Greenhouse

- 1/2/2021

Steam and CO<sub>2</sub> Agreement drafts

- 2/1/2021

Board approvals of agreements

- 2/1/2021-3/1/2021

Site infrastructure development

- 3/1/2021-9/15/2021

Facility construction

- 3/1/2021-11/1/2021

Operations start up

- 11/1/2021-2/1/2022

Full production

- 2/1/2022

## ***CONTINGENCY SCHEDULE***

Lease agreement signed with Greenhouse

- 5/1/2021

Steam and CO<sub>2</sub> Agreement drafts

- 5/1/2021

Board approvals of agreements

- 5/1/2021-6/1/2021

Site infrastructure development

- 6/1/2021-11/1/2021

Facility construction

- 3/1/2022-9/1/2022

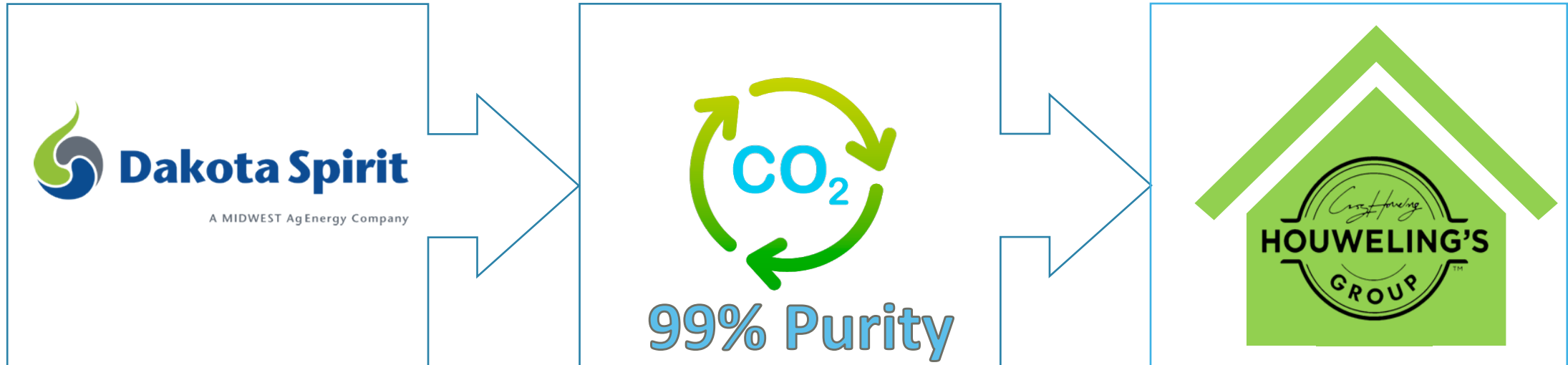
Operations start up

- 9/1/2022-12/1/2022

Full production

- 12/1/2022

# CO<sub>2</sub> Utilization



Divert CO<sub>2</sub> stream at stack

Blower w/ VFD

Corrosion resistant piping

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# Synergies

- Carbon Dioxide (CO<sub>2</sub>) will be supplied by the Dakota Spirit ethanol biorefinery via a direct pipeline, which is not currently captured or utilized by Dakota Spirit
- Steam supplied by Spiritwood Station for heating
- Water and wastewater infrastructure already in place will be utilized by the greenhouse development
- Existing transportation infrastructure will also be utilized by the greenhouse development
- Shared infrastructure costs

# Midwest AgEnergy competencies



## Each Facility

24M bushels corn per year

70M+ gal/yr ethanol

2.5M gal/yr corn oil

200K tons of distillers grains per year



- Experience in the field of CO<sub>2</sub>
- Carbon Capture & Storage (CCS) project at Blue Flint
  - Carbon Zero project
  - If project is successful Blue Flint facility anticipates sequestering all their CO<sub>2</sub>, which equates to approximately 200,000 tons per year.
  - The result of the sequestration will be a lower carbon footprint for the facility and the ability to participate in the IRS 45Q tax credit program.

# Houweling's proven track record

- Facilities

- Delta, BC – 150-acre facility
- Camarillo, CA – 125-acre facility
- Mona, UT – 30-acre facility
- *Spiritwood, ND – planned 30-acre facility*

- Mona, UT facility

- Flue gas from Currant Creek power plant stack diverted to Houweling's via above ground duct
- Thermal energy is stored on-site for greenhouse heating on-demand
- CO<sub>2</sub> is directed into greenhouse to promote plant growth
- Condensate captured and utilized to supplement irrigation



# Houweling's Utah facility



# Spiritwood greenhouse overview

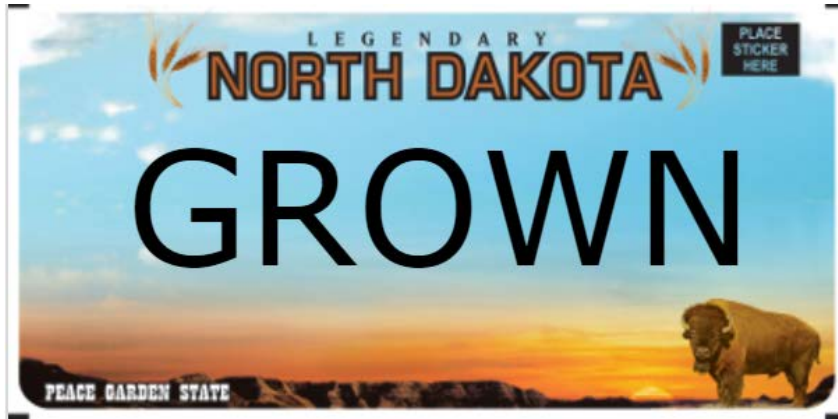
- **Footprint**
  - *30 acres under glass*
  - *80-acre site*
- **Power requirement**
  - *1 MW routine load*
  - *18 MW peak lighting load*
- **Water usage**
  - *160 GPM*
  - *Recycle all irrigation water*
- **CO<sub>2</sub> usage**
  - *15,000 tons per year*
  - *Diverted from Dakota Spirit stack*
- **Facility Heating**
  - *Provided by Spiritwood Station*
- **Employees**
  - *100+*
- **Production**
  - *450K+ Bushels (tomatoes)*
- **North Dakota Benefits**
  - *Extended growing season (4 seasons)*
  - *Crop diversity*
  - *Demonstrate technology of CO<sub>2</sub> diversion to greenhouse as transferrable to other North Dakota locations*
  - *Locally grown produce, reducing overall carbon intensity of food supply*
  - *Greatly increased food safety*

# Innovation

# Business model

This business model gives the ethanol biorefinery an economically viable outlet for their CO<sub>2</sub>. This model could be easily transferrable to other ethanol biorefineries in the state allowing them a cost-effective way to utilize their CO<sub>2</sub> byproduct.

# Q&A



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